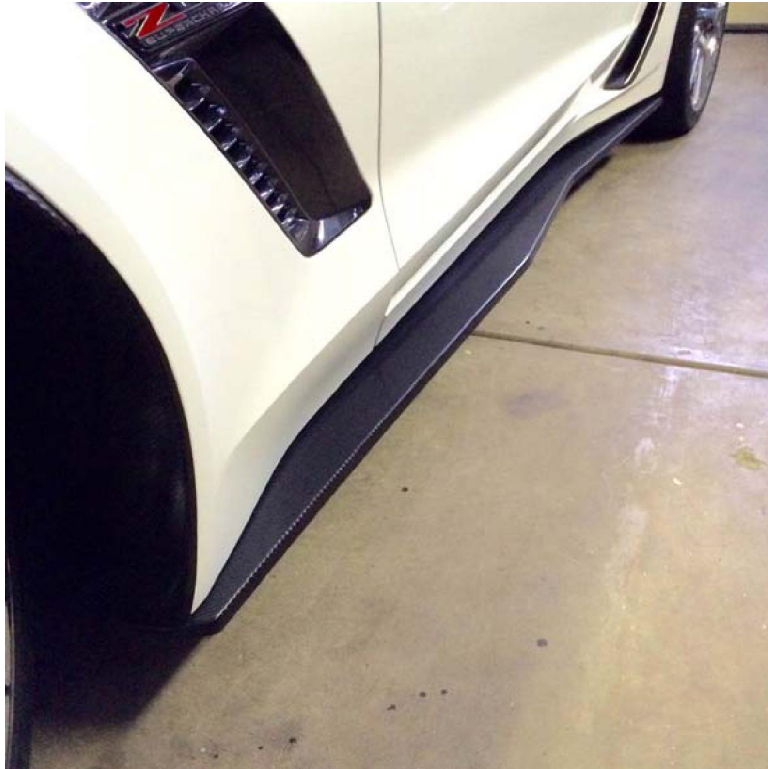


VZ SIDE SKIRTS

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TOOLS

(not included)



- ELECTRIC OR BATTERY OPERATED DRILL
- PHILLIPS HEAD SCREW DRIVER
- RATCHET, EXTENSION AND 7MM SOCKET
- 1/16" DRILL BIT



- HYDRAULIC FLOOR JACK
- JACK STANDS (2 min.)



- COMPRESSED AIR DUSTER
- BLUE THREAD LOCKER (OR SIMILAR)

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PARTS LIST

(Included)



- 12 – #8 x 1 1/2" LONG SCREWS
- 16 – #8 x 1" LONG SCREWS



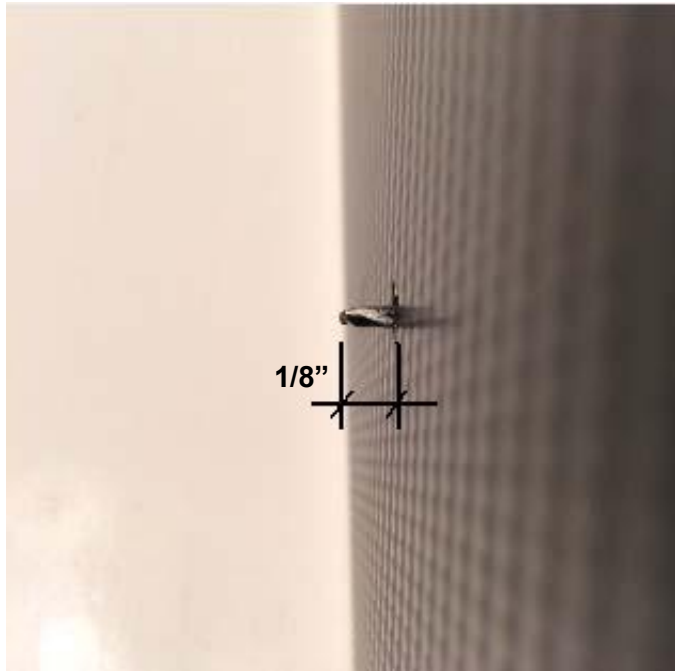
- Left and Right Side Skirts

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PRE- INSTALLATION

- Before attempting to install the side skirts, review entire installation instructions and determine if you have the tools and the mechanical skill level necessary to properly install them. Although I have made them easy to install, you may find the installation above your abilities. If that's the case, I recommend having a professional shop install them for you.
 - The installation requires removing stock OEM screws and drilling bottom of the rocker panel
 - Instructions were created from a 2016 Z06 C7 Corvette.
 - Please ensure proper safety precautions are taken before working under the car.
 - Place car on a safe, dry and level surface. Secure car so that it doesn't move while jacking it up.
 - Jack driver side up from designated manufacturer points under car.
 - Place jack-stands under car per manufacturer's recommendation before removing hydraulic jack.
 - Ensure bottom of rocker panel is clean and free of debris.
 - Keep removed OEM screws in a safe place in case you decide to take the skirts off in the future.
 - Instructions show installation of driver side skirt.
-
- **IMPORTANT.** Locate the drill with the 1/16" dia drill bit. Ensure that only 1/8" of the drill bit extends past the surface of the skirt. This is necessary so that when drilling the rocker panel per STEP 5 only the rocker panel is drilled through. This will prevent the drill bit from inadvertently hitting anything between the rocker panel and the bottom of the floor pan.



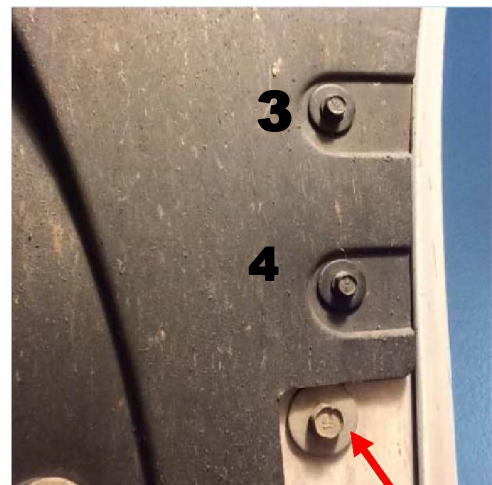
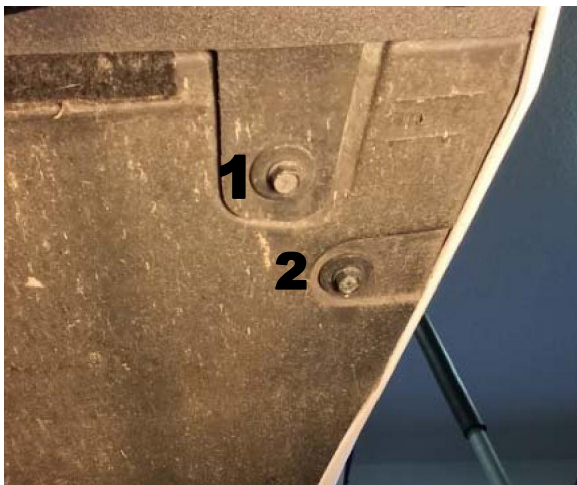
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STEP 1



Under Car - Locate and remove the (2) rear rocker panel screws. While removing these screws, the location of the clip nut behind the rocker panel must be maintained at the same location so that the new screw can go directly into it. If it has moved while removing the screws you will have to re-align it with the opening before proceeding.



Under Car – Locate and remove all (4) front screws.

In most cases - No need to remove

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STEP 2



Locate the supplied 6 - 1 ½" long screws.



Locate the driver side skirt and place it on a hydraulic jack. Find a balanced location and then lift it up in place.

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STEP 3



Locate the 1 ½" long screws [(2) rear and (4) front] and add few drops of Blue thread locker to each to help keep them in place.



Under Car - With the skirt lifted up in place, align the skirt's (2) rear mounting holes with the (2) rear rocker panel screw openings. Proceed to install the 1 ½" long screws, only hand tight for now

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STEP 4



Under Car - Proceed doing the same installation to the (4) front screws, hand tight only. After installing all the 1 ½" long screws, the skirt should be able to hang between the front and rear screws.

Keep the hydraulic jack in place to support the middle of the skirt.

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STEP 5



Under Car – Locate the (8) screw openings in between the front and rear stock screws already installed. Proceed to drill 1/16” dia pilot holes in each one of them. Remember the drill bit must only penetrate the rocker panel. See Pre-Installation on page 4.

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STEP 6



Once all the pilot holes are drilled ensure there is no debris left behind between the top of skirt and bottom of rocker panel. Blast some air near each opening to blow off any fiberglass residue.

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STEP 7



Under Car - Once the new (8) pilot holes from STEP 5 have been drilled proceed installing the 1" long screws, starting from the back towards the front. There should be (8) screws per skirt. Please note that the new screws will be making a new threaded connection through the rocker panel. For this reason it will be hard to turn the screws. Fully tighten them all up by hand. (no power tools).

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STEP 8



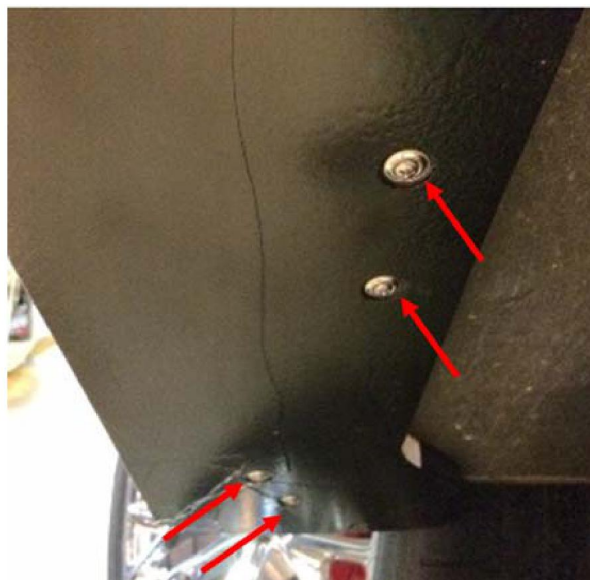
As you tighten the 1" screws, ensure that no debris is caught between the skirt and the bottom of the rocker panel; this will prevent you from fully tightening the screws. Clean as required for a gapless fit.

CAUTION, DO NOT OVER-TIGHTEN THE 1" SCREWS AS THIS WILL STRIP THE THREAD MADE BY THE SCREWS IN THE FIBERGLASS ROCKER PANEL. THEY SHOULD BE HOWEVER TIGHT AS NEEDED TO CLAMP THE SKIRT TO THE ROCKER PANEL.

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STEP 9



Once all the 1" screws have been installed (8), fully tighten the (2) rear and the (4) front 1 1/2" screws from STEPS 3 & 4. This will conclude the screw attachments from the bottom of the car.

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STEP 10



How the finished product should look like

Complete the driver side installation by raising that side up from manufacturer's designated jacking points under car, removing the jack stands and safely lowering the car to ground. Proceed to the passenger side and repeat installation instructions.

Test drive the car and observe for any rattling or loose connections. Tighten screws as needed.